

SAVALANSOLAR CATALOG

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**Structural Production Line** 

The most advanced and accurate profile production machine

Punch by CNC machine

Daily production up to 40 tons of punched profiles









**Hot Deep Galvanized** 

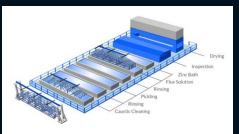
All parts are covered by hot deep galvanizing method

Galvanized operation according to ASTM-123A standard

The average coverage in parts is 65 microns













## **Typical PV Structure**

- The most optimal PV structure
- 20 years quality guarantee
- Tolerating wind speeds of 120 to 150 K/H
- Typical structures are designed in such a way that different models can be easily built.
- The devices of this factory can produce all kinds of profiles with different dimensions and up to 12 meters in length
- Production is by cold rolling method and all Iranian and European standards are observed
- Typical structures can be easily installed on the roof and floor
- These structures can be easily installed for home and large scale power plants





### Types of widely used PV structures

According to the needs of the market, the PV structures can be installed in two types of houses and power plants



### **TYPES OF HOUSES**

- Home PV solar structures can usually be installed in 6-8-10-14- and 16-panels types.
- From the combination of parts of this structure, various structures can be easily constructed and installed. Exactly the same as LEGO.





### **TYPES OF POWER PLANT**

- Power plant types are also produced and installed by joining the same PV structures and removing additional parts.
- These types of solar structures are in the most optimal technical and price condition.







### **Approvals and Consents**

By maintaining excellent quality and engineering in design and construction we have gained the full trust of customers. For example, we received the approval of the German AESOLAR company.









### It's time to save the world!

AE Alternative Energy GmbH, Messerschmittring 54, 86343 Königsbrunn

Date : 01/03/2021 Number: 2021-64376

### Structural Computing Guide Of Solar Panel Savalansolar Hot Deep Galvanized Typical Structure Rev.03

This is not an electrical issue but a mechanical issue.

The length and width of the panels were calculated according to their weight and designed by

Mechanical calculations were made by the construction engineer. Conforms to the standards.



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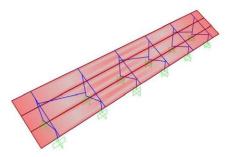


### Calculation

All solar structures are designed based on the strictest standards of Iran and Europe. For example, the wind resistance of solar structures in the two classes is 120 and 150 KM/H.

### Structural computing guide of solar panel

Typical galvanized structure of twenty-two solar panels (2×17)



آیین نامه ها

### Codes and standard specification

For loading the structure regulation *Iran National building code number 6-1392* is studied. In the following, rules of *AISI-96 LRFD* which published by American Iron and Steel Institute, governed the designing progress of structure.

### Material specification

Steel ST37 according to DIN standard ( $F_y$ =2400  $\frac{Kg}{cm^2}$  and  $F_u$ =3700  $\frac{Kg}{cm^2}$  is used in element of structure and bolts A397 ( $F_u$ =310 MPa and  $F_{uv}$ =186 MPa) are opt for designing of connections. Concrete with strength specification equal 20 MPa is suitable for foundation construction.

شخصنات و الگوهای بار

### Pattern and specification of loads

Four types of load ( Dead, Wind, Snow, Earthquake ) are used in designing of this structure. Self-weight of element structure is calculated by SAP software automatically and is contributed in dead load.

Weight of solar panel by all its equipment is measured approximately  $14 \frac{Kg}{m^2}$  by panel manufacturer and announced by employer and is contributed in dead load

Ground snow load shall be considered equal with  $1 \frac{KN}{m^2}$  according to employer order. In addition basic wind speed are considered equal with  $117 \frac{km}{hour}$  base on employer demand.

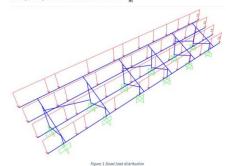
Seismic lateral load due to earthquake is calculated according severe seismic design category that because of very low weight of structure is not governing in designing.

detail of distributing and calculating load are mentioned below:

بار مرده

### detail calculation related to dead load:

Each purlin portion of dead load :  $14 \times 1 = 14 \frac{kg}{m}$ 



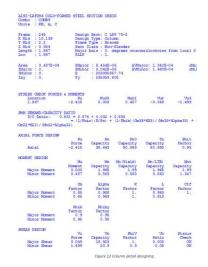
بار برف

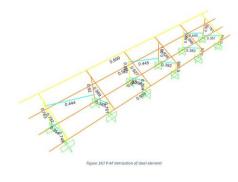
### detail calculation related to snow load:

Pr=0.7CsCtCeIsPg

Cs=1.
$$\frac{a-a_0}{70-a_0}$$
=1. $\frac{30-15}{70-15}$ 0.73 Ct=1.2 Ce=1 Is=0.8  
Pg=1  $\frac{Rm}{m^2}$ 

 $P_r = 0.7 \times 0.73 \times 1.2 \times 1 \times 0.8 \times 1 = 0.49 \frac{KN}{m^2}$ 





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### Connection design detail

V<sub>max</sub>=1472 Kg t<sub>max</sub>=774 kg

A307 d>12.7mm F<sub>nt</sub>=310 MPa F<sub>nv</sub>=186 MPa φ<sub>r</sub>=0.75 φ<sub>v</sub>=0.65

### Bearing Strength at Bolt Holes

Pn = (0.175724 t +1.53) d t Fu = (0.175724×2+1.53)×1.4×0.2×4500=2370 kg φ Pn=2370×0.65=1540 kg > 1472kg OK

### Bolt shear resistar

 $Pn = AbFn = 14/2 \times 14/2 \times \pi \times 186 = 28.6~KN = 2861~kg~\phi_v~Pn = 0.65 \times 2861 = 1860~kg > 1472~kg~OK$ 



This group has been able to produce and install many projects in a short period of time.





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This group has been able to produce and install many projects in a short period of time. The ability to produce 1MW of solar power plant structure with galvanized steel per day.



