

SAVALANSOLAR
2021 CATALOG

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Structural Production Line

The most advanced and accurate profile production machine

Punch by CNC machine

Daily production up to 40 tons of punched profiles













Hot Deep Galvanized

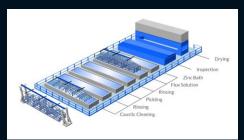
All parts are covered by hot deep galvanizing method

Galvanized operation according to ASTM-123A standard

The average coverage in parts is 65 microns











Typical PV Structure

- The most optimal PV structure
- 20 years quality guarantee
- Tolerating wind speeds of 120 to 150 K/H
- Typical structures are designed in such a way that different models can be easily built.
- The devices of this factory can produce all kinds of profiles with different dimensions and up to 12 meters in length
- Production is by cold rolling method and all Iranian and European standards are observed
- Typical structures can be easily installed on the roof and floor
- These structures can be easily installed for home and large scale power plants





Types of widely used PV structures

According to the needs of the market, the PV structures can be installed in two types of houses and power plants



TYPES OF HOUSES

- Home PV solar structures can usually be installed in 6-8-10-14- and 16-panels types.
- From the combination of parts of this structure, various structures can be easily constructed and installed. Exactly the same as LEGO.





TYPES OF POWER PLANT

- Power plant types are also produced and installed by joining the same PV structures and removing additional parts.
- These types of solar structures are in the most optimal technical and price condition.





Solar panel and inverter sales department





Import and distribution of two very practical products with excellent quality in a very high volume.

KACO New energy



KACO INVERTER

- Selecting a model from the best products of the German company Kaco for mass import.
- The selected inverter is one of the best products of Kaco company. The BLUEPLANET Series.





AESOLAR PANEL

- The choice of solar panel is based on the best output efficiency and quality.
- For this reason, AESOLAR Company was selected to supply the solar panel.







Approvals and Consents

By maintaining excellent quality and engineering in design and construction, we have gained the full trust of customers. For example, we received the approval of the German AESOLAR company.









It's time to save the world!

AE Alternative Energy GmbH, Messerschmittring 54, 86343 Königsbrunn

Date : 01/03/2021 Number : 2021-64376

Structural Computing Guide Of Solar Panel Savalansolar Hot Deep Galvanized Typical Structure Rev.03

This is not an electrical issue but a mechanical issue.

The length and width of the panels were calculated according to their weight and designed by

Mechanical calculations were made by the construction engineer. Conforms to the standards.



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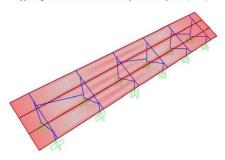


Calculation

All solar structures are designed based on the strictest standards of Iran and Europe. For example, the wind resistance of solar structures in the two classes is 120 and 150 KM/H.

Structural computing guide of solar panel

Typical galvanized structure of twenty-two solar panels (2×17)



آیین نامه ها

Codes and standard specification

For loading the structure regulation *Iran National building code number 6-1392* is studied. In the following, rules of *AISI-96 LRFD* which published by American Iron and Steel Institute, governed the designing progress of structure.

Material specification

Steel ST37 according to DIN standard (F_y =240 $\frac{Kg}{cm^2}$ and F_w =3700 $\frac{Kg}{cm^2}$) is used in element of structure and bolts A307 (F_w =310 MPa and F_w =186 MPa) are opt for designing of connections. Concrete with strength specification equal 20 MPa is suitable for foundation construction.

شخصنات و الگوهاي بار

Pattern and specification of loads

Four types of load (Dead, Wind, Snow, Earthquake) are used in designing of this structure. Self-weight of element structure is calculated by *SAP* software automatically and is contributed in dead load.

Weight of solar panel by all its equipment is measured approximately $14 \frac{Kg}{m^2}$ by panel manufacturer and announced by employer and is contributed in dead load

Ground snow load shall be considered equal with $1\frac{kN}{m^2}$ according to employer order. In addition basic wind speed are considered equal with $117\frac{km}{hour}$ base on employer demand.

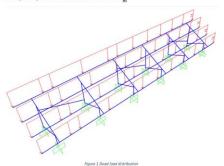
Seismic lateral load due to earthquake is calculated according severe seismic design category that because of very low weight of structure is not governing in designing.

detail of distributing and calculating load are mentioned below:

ار مرده

detail calculation related to dead load:

Each purlin portion of dead load : $14 \times 1 = 14 \frac{Kg}{m}$



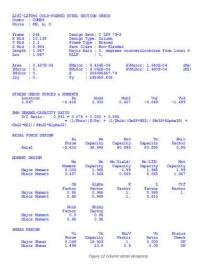


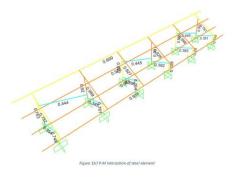
detail calculation related to snow load:

Pr=0.7CsCtCeIsPg

Cs=1.
$$\frac{a-a_0}{70-a_0}$$
=1. $\frac{30-15}{70-15}$ 0.73 Ct=1.2 Ce=1 Is=0.8
Pg=1 $\frac{Rm}{m^2}$

 $Pr=0.7\times0.73\times1.2\times1\times0.8\times1=0.49 \frac{KN}{m^2}$





طراحي اتصالات

Connection design detail

V_{max}=1472 Kg t_{max}=774 kg

A307 d>12.7mm F_{nt}=310 MPa F_{nv}=186 MPa φ_r=0.75 φ_v=0.65

Bearing Strength at Bolt Holes

Pn = (0.175724 t +1.53) d t Fu = (0.175724×2+1.53)×1.4×0.2×4500=2370 kg φ Pn=2370×0.65=1540 kg > 1472kg OK

Dalt about resister

 $Pn = AbFn = 14/2 \times 14/2 \times \pi \times 186 = 28.6~KN = 2861~kg~\phi_v~Pn = 0.65 \times 2861 = 1860~kg > 1472~kg~OK$



Projects

This group has been able to produce and install many projects in a short period of time.





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Organization Chart



